

Work Order ID 57989

April 21, 2010 10:08:06 AM



Page 1

Item ID: D4017-7

Accept



Setup Start



Revision ID:

Item Name: Rib

3.00 MP

Start Date: 21/04/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 28/04/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan:

PF

Date: 10-4-21 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberReject
NumberInsp.
Stamp

Draw Nbr	Revision Nbr
D4017	B

100



Large Fab

Memo

- 1- Cut tube as per dwg D4017
- 2- Deburr and remove identify marks

0.00

3

110



QC5- Inspect part completeness to step on W/O

0.00

QC

Quality Control

Memo

SAD
10-05-06

0.00

3

120

Identify as per dwg & Stock Location basket

0.00

Packaging

Packaging

Memo

0.00

③ PD 10.05.07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

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Page 2

Item ID: D4017-7

Accept



Setup Start



Revision ID:

Item Name: Rib

Stop



Start Date: 21/04/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 28/04/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130

Operation
Description

QC21- Final Inspection - Work Order Release

Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberReject
NumberInsp.
Stamp

0.00

0.00

QC
Quality Control

Memos

10/05/07 AJ

MF

10-5-7

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Picklist Print

April 21, 2010 10:08:11 AM

Page 1

Work Order ID: 57989



Parent Item: D4017-7



Parent Item Name: Rib

Start Date: 21/04/2010

Required Date: 28/04/2010

Comments: IPP RevA: new issue DD 09.11.26 verified by:EC
per dwg RevA DD 10.03.06 verified by:EC IPP Rev:B as
DD 10.04.16 verified by:EC IPP Rev:C as per dwg RevB

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ M304TS0.750W.049	Replacement	Mfg/ Purchased	Bin No	Primary	Last	Route 100	Unit of f	Qty on 892.8710	Remaining 0.1421	Qty	Date	Status
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304 SQ Tube .75x.75x.049W

1003 SAD 10-05-06

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
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Location

Main Warehouse

MAT	200	
113763	0	
114323	200	

Main Warehouse

MAT017	692.8709579	
113763	24.25	
114270	200	
114298	468.620958	

0.1421

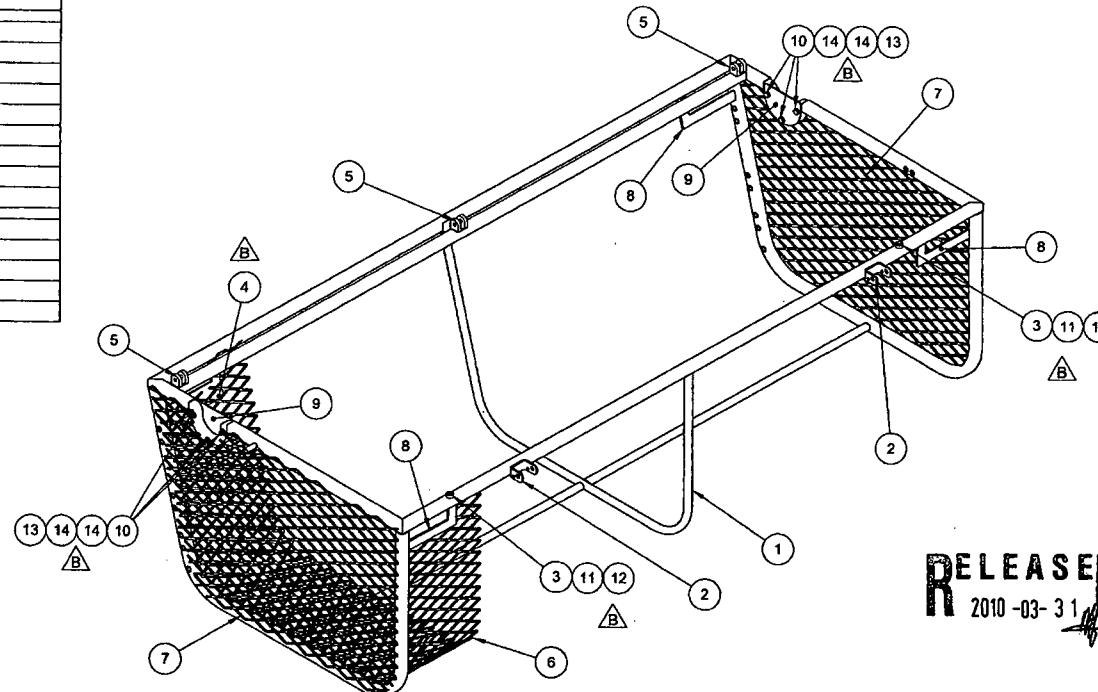
W/O:		WORK ORDER CHANGES					
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ITEM	QTY	P/N	DESCRIPTION
	X	D4017-041	SHORT BASKET BASE ASSY (350)
1	1	D4017-101	TUBULAR ASSY (350 SHORT BASKET)
2	2	D2581	Mounting Bracket
3	2	D2931	BUMPER
4	1	D3913-15	WIDE HANDLE PLATE
5	3	D4016-1	Hinge Half, Base
6	1	D4020-3	MESH (350 BASKET SHORT BASE)
7	2	D4020-11	END MESH, BASKET
8	3	D4021-1	HANDLE PLATE
9	2	D4021-5	BLANKING PLATE
10	6	AN3-10A	BOLT
11	2	AN960JD8	WASHER
12	2	MS20600AD4W3	RIVET
13	6	MS21042L3	NUT
14	12	NAS1149F0332P	WASHER



SHOP COPY
RETURN TO
ENGINEERING

UNCONTROLLED COPY
SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER

NO. 57989
10-4-21

NOTES:
 1) MATERIAL: N/A
 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: N/A
 6) IDENTIFICATION: NONE
 7) WEIGHT: 28.8 lbs APPROX
 8) INSTALL AFTER FINISH
 9) MASK HOLES PRIOR TO POWDER COAT
 10) WELD PER DART QSI 004

D4017-041 SHORT BASKET BASE ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

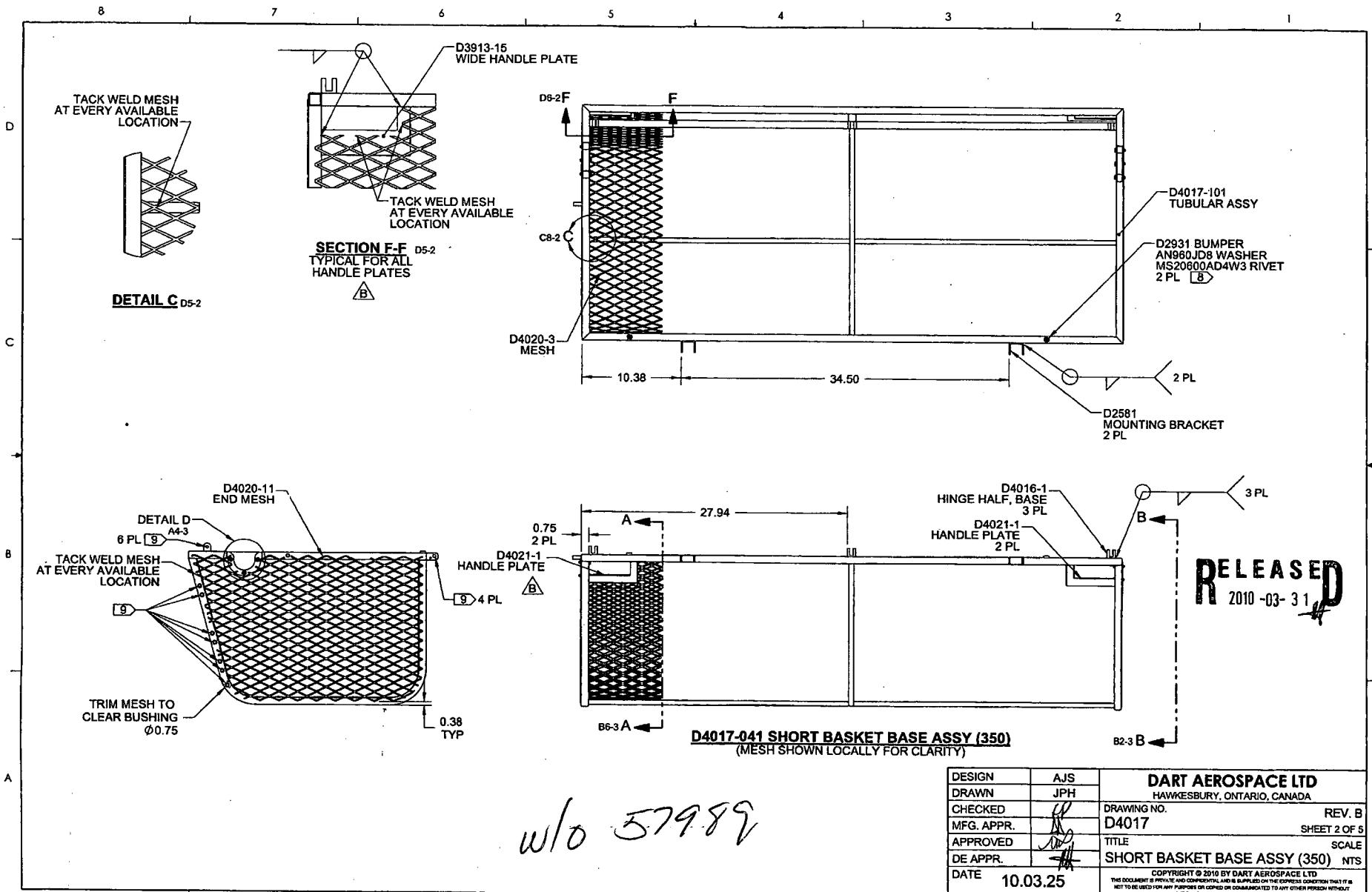
B	QTY 1 D4021-1 REPLACED WITH QTY 1 D3913-15; AN3-10A BOLT WAS AN3C10A; NAS1149F0332P WASHER WAS NAS1149C0332R; SECTION F-F UPDATED (DB-2); ITEMS RENUMBERED; DETAIL D UPDATED (A4-3)		JPH	10.03.25
A	NEW ISSUE		AJS	10.03.04
REV.		DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	JPH	DRAWING NO.	D4017	
CHECKED		REV. B	SHEET 1 OF 5	
MFG. APPR.		TITLE	SHORT BASKET BASE ASSY (350) NTS	
APPROVED		SCALE	NTS	
DE APPR.		COPYRIGHT © 2010 BY DART AEROSPACE LTD	THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	10.03.25			

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NOTE: Date & initial all entries



DESIGN	AJS	DART AEROSPACE LTD
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA
CHECKED	ff	DRAWING NO. REV. B
MFG. APPR.	ff	D4017 SHEET 2 OF 5
APPROVED	ff	TITLE SCALE
DE APPR.	ff	SHORT BASKET BASE ASSY (350) NTS
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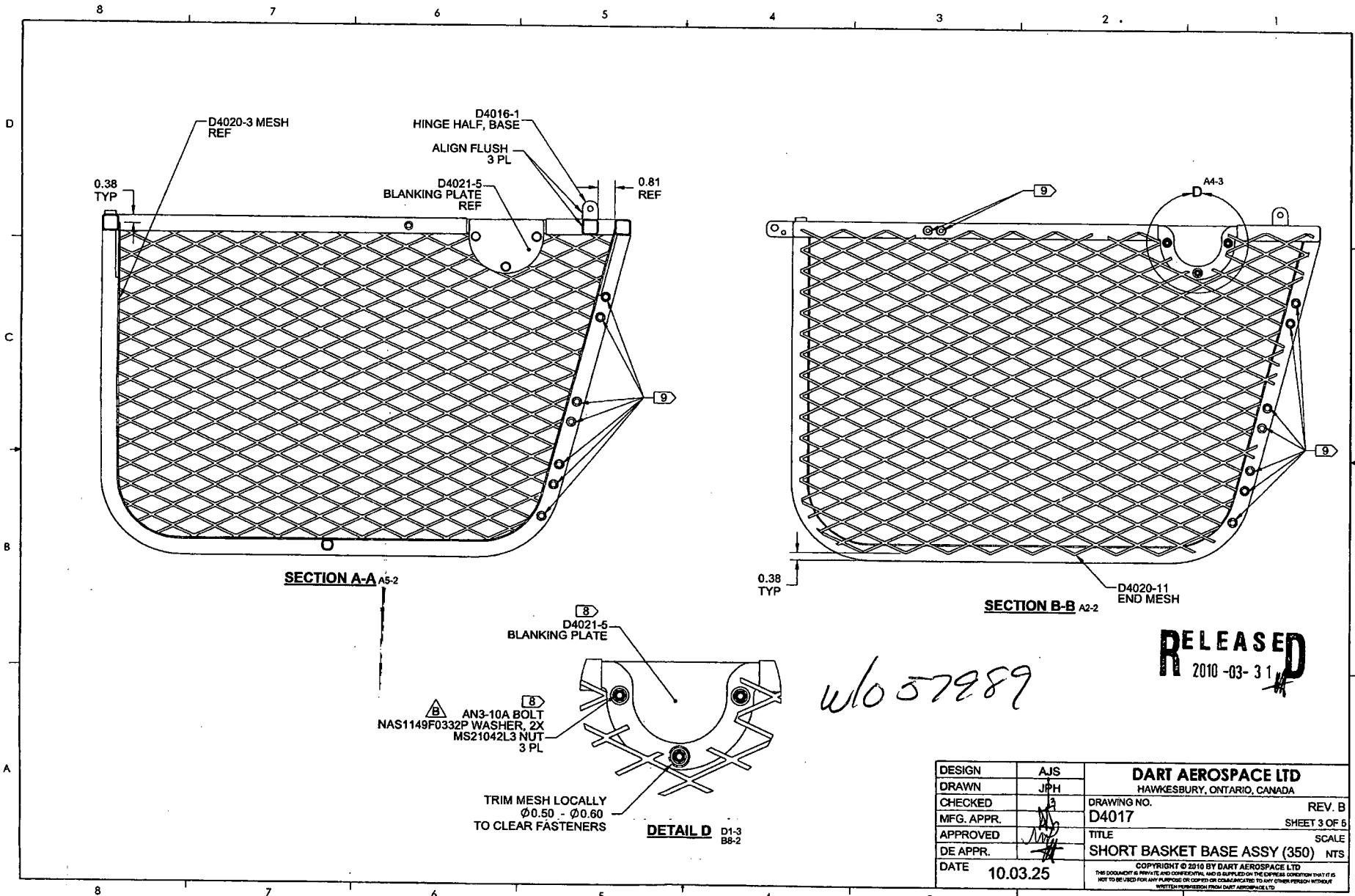
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DRAWN	JPH	
CHECKED		DRAWING NO. D4017 REV. B
MFG. APPR.		SHEET 3 OF 5
APPROVED		SCALE
DE APPR.		SHORT BASKET BASE ASSY (350) NTS
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NOTE: Date & initial all entries

8

7

6

5

4

3

2

1

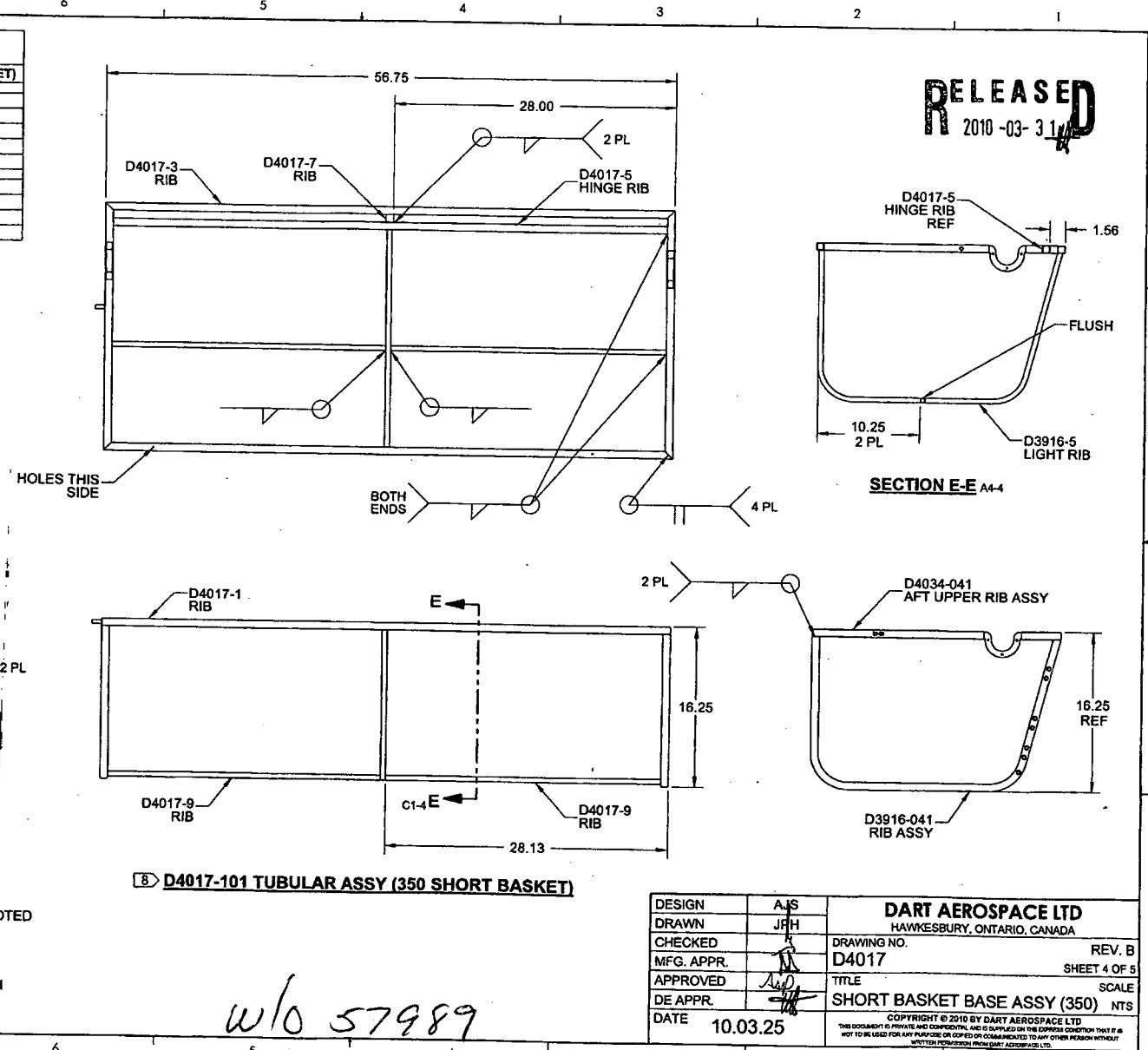
ITEM	QTY	P/N	DESCRIPTION
	X	D4017-101	TUBULAR ASSY (350 SHORT BASKET)
1	1	D4017-1	RIB
2	1	D4017-3	RIB
3	1	D4017-5	HINGE RIB
4	1	D4017-7	RIB
5	2	D4017-9	RIB
6	2	D3916-041	RIB ASSY
7	1	D3916-5	LIGHT RIB
8	1	D4034-041	AFT UPPER RIB ASSY
9	1	D4034-043	FWD UPPER RIB ASSY

D

C

B

A



8 D4017-101 TUBULAR ASSY (350 SHORT BASKET)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 15.26 lbs
- 8) TOLERANCE FOR XX.XX DIMENSIONS ± 0.06 FOR D4017-101
- 9) WELD PER DART QSI 004

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JRH	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	
MFG. APPR.		REV. B	
APPROVED		D4017	
DE APPR.		SHEET 4 OF 5	
DATE	10.03.25	TITLE	
		SCALE	
		SHORT BASKET BASE ASSY (350) NTS	

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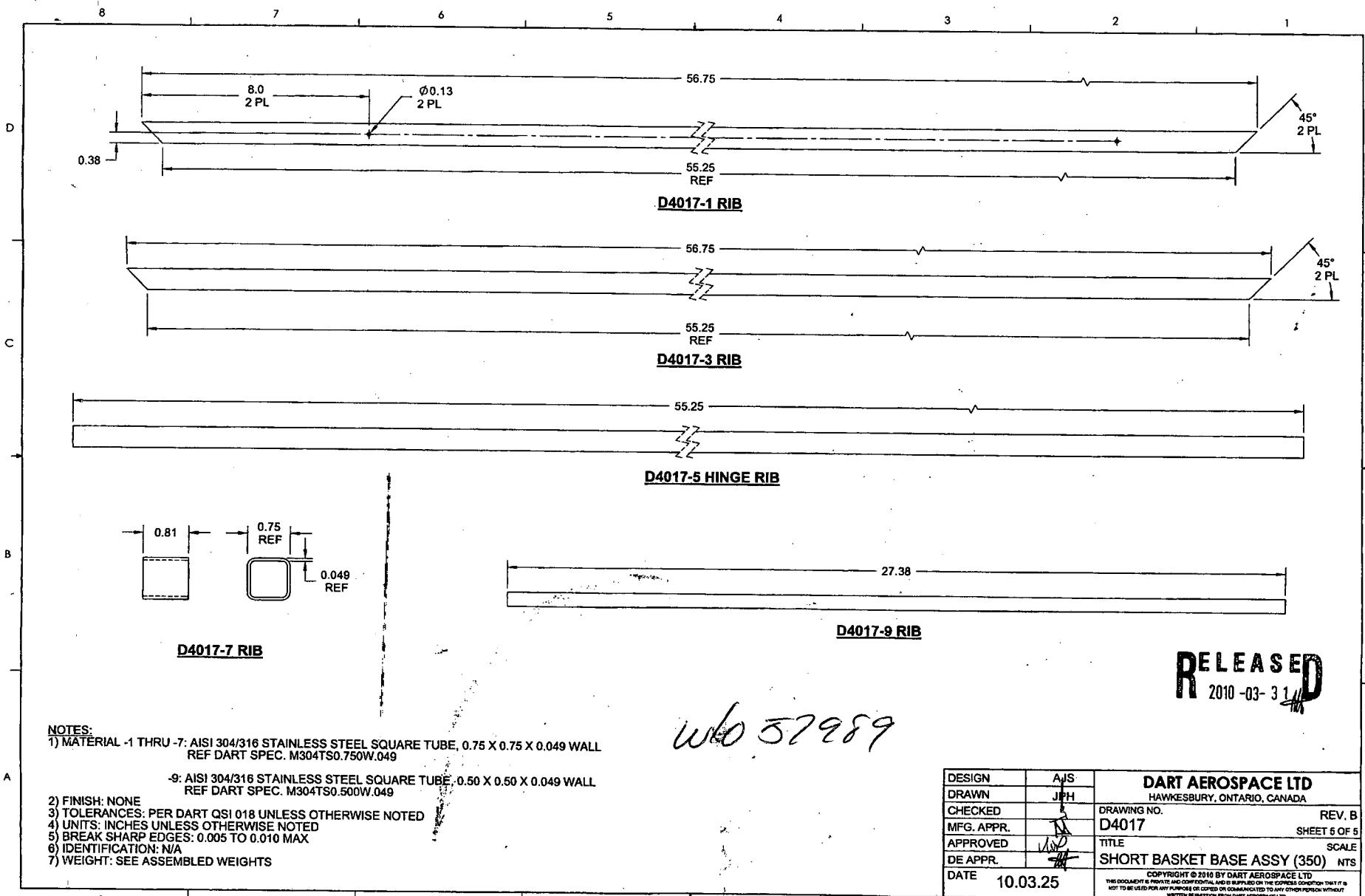
RELEASED
2010-03-31

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